



Chemical Compatibility for FPM

Note that the effect of any chemical on FPM may be dependent on factors such as temperature, pressure, concentrations, abrasiveness etc.

Acetaldehyde	Not Recommended
Acetamide	Good
Acetate Solvent	Not Recommended
Acetic Acid	Good
Acetic Acid 20%	Good
Acetic Acid 80%	Good
Acetic Acid, Glacial	Not Recommended
Acetic Anhydride	Not Recommended
Acetone	Not Recommended
Acetyl Bromide	No Data
Acetyl Chloride (dry)	Excellent
Acetylene	Excellent
Acrylonitrile	Not Recommended
Adipic Acid	Excellent up to 48oC
Alcohols: Amyl	Excellent
Alcohols: Benzyl	Excellent
Alcohols: Butyl	Excellent
Alcohols: Diacetone	Not Recommended
Alcohols: Ethyl	Excellent
Alcohols: Hexyl	Poor
Alcohols: Isobutyl	Excellent
Alcohols: Isopropyl	Excellent
Alcohols: Methyl	Poor
Alcohols: Octyl	Good
Alcohols: Propyl	Excellent
Aluminum Chloride	Excellent
Aluminum Chloride 20%	Excellent
Aluminum Fluoride	Excellent
Aluminum Hydroxide	Excellent
Aluminum Nitrate	Excellent up to 48oC
Aluminum Potassium Sulfate 10%	Excellent
Aluminum Potassium Sulfate 100%	Excellent
Aluminum Sulfate	Excellent
Alums	Excellent



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Amines	Not Recommended
Ammonia 10%	Not Recommended
Ammonia Nitrate	Not Recommended
Ammonia, anhydrous	Not Recommended
Ammonia, liquid	Not Recommended
Ammonium Acetate	Excellent
Ammonium Bifluoride	Excellent
Ammonium Carbonate	Excellent
Ammonium Caseinate	No Data
Ammonium Chloride	Excellent
Ammonium Hydroxide	Good
Ammonium Nitrate	Excellent
Ammonium Oxalate	No Data
Ammonium Persulfate	Excellent
Ammonium Phosphate, Dibasic	Excellent
Ammonium Phosphate, Monobasic	Excellent
Ammonium Phosphate, Tribasic	Excellent
Ammonium Sulfate	Excellent
Ammonium Sulfite	Not Recommended
Ammonium Thiosulfate	No Data
Amyl Acetate	Not Recommended
Amyl Alcohol	Excellent
Amyl Chloride	Good up to 22oC
Aniline	Excellent
Aniline Hydrochloride	Excellent
Antifreeze	Excellent
Antimony Trichloride	Excellent up to 48oC
Aqua Regia (80% HCl, 20% HNO3)	Good
Arochlor 1248	Excellent
Aromatic Hydrocarbons	Excellent
Arsenic Acid	Excellent up to 48oC
Arsenic Salts	Excellent
Asphalt	Excellent
Barium Carbonate	Excellent
Barium Chloride	Excellent
Barium Cyanide	Excellent
Barium Hydroxide	Excellent
Barium Nitrate	Excellent
Barium Sulfate	Excellent
Barium Sulfide	Excellent



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Beer	Excellent
Beet Sugar Liquids	Excellent
Benzaldehyde	Not Recommended
Benzene	Excellent
Benzene Sulfonic Acid	Excellent
Benzoic Acid	Excellent
Benzol	Excellent
Benzonitrile	No Data
Benzyl Chloride	Excellent up to 48oC
Bleaching Liquors	Excellent
Borax (Sodium Borate)	Excellent
Boric Acid	Excellent
Brewery Slop	Excellent
Bromine	Excellent
Butadiene	Good
Butane	Excellent
Butanol (Butyl Alcohol)	Excellent
Butter	Excellent
Buttermilk	Excellent
Butyl Amine	Not Recommended
Butyl Ether	Not Recommended
Butyl Phthalate	Poor to 22oC (not recommended higher)
Butylacetate	Not Recommended
Butylene	Excellent
Butyric Acid	Good up to 22oC
Calcium Bisulfate	No Data
Calcium Bisulfide	Excellent
Calcium Bisulfite	Excellent
Calcium Carbonate	Excellent
Calcium Chlorate	Excellent
Calcium Chloride	Excellent
Calcium Hydroxide	Excellent
Calcium Hypochlorite	Excellent
Calcium Nitrate	Excellent up to 48oC
Calcium Oxide	Good
Calcium Sulfate	Excellent
Calgon	Excellent
Cane Juice	Excellent
Carbolic Acid (Phenol)	Excellent
Carbon Bisulfide	Excellent



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Carbon Dioxide (dry)	Good
Carbon Dioxide (wet)	Good
Carbon Disulfide	Excellent up to 22oC
Carbon Monoxide	Excellent
Carbon Tetrachloride	Excellent
Carbon Tetrachloride (dry)	Excellent up to 48oC
Carbon Tetrachloride (wet)	No Data
Carbonated Water	Excellent
Carbonic Acid	Excellent
Catsup	Excellent
Chloric Acid	No Data
Chlorinated Glue	Excellent
Chlorine (dry)	Excellent
Chlorine Water	Excellent
Chlorine, Anhydrous Liquid	Excellent
Chloroacetic Acid	Not Recommended
Chlorobenzene (Mono)	Excellent
Chlorobromomethane	Excellent
Chloroform	Excellent
Chlorosulfonic Acid	Not Recommended
Chocolate Syrup	Excellent
Chromic Acid 10%	Good
Chromic Acid 30%	Excellent
Chromic Acid 5%	Excellent
Chromic Acid 50%	Excellent
Chromium Salts	No Data
Cider	Excellent
Citric Acid	Excellent
Citric Oils	Excellent
Cloroxr (Bleach)	Excellent
Coffee	Excellent
Copper Chloride	Excellent
Copper Cyanide	Excellent
Copper Fluoborate	Excellent
Copper Nitrate	Excellent
Copper Sulfate >5%	Excellent
Copper Sulfate 5%	Excellent
Cream	Excellent
Cresols	Excellent
Cresylic Acid	Excellent



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Cupric Acid	Excellent up to 48oC
Cyanic Acid	Excellent
Cyclohexane	Excellent
Cyclohexanone	Not Recommended
Detergents	Excellent
Diacetone Alcohol	Not Recommended
Dichlorobenzene	Poor
Dichloroethane	Poor
Diesel Fuel	Excellent
Diethyl Ether	Not Recommended
Diethylamine	Excellent
Diethylene Glycol	Excellent up to 48oC
Dimethyl Aniline	Not Recommended
Dimethyl Formamide	Poor
Diphenyl	Excellent up to 48oC
Diphenyl Oxide	Excellent
Dyes	Excellent
Epsom Salts (Magnesium Sulfate)	Excellent
Ethane	Excellent
Ethanol	Excellent
Ethanolamine	Not Recommended
Ether	Poor
Ethyl Acetate	Not Recommended
Ethyl Benzoate	Excellent up to 22oC
Ethyl Chloride	Excellent
Ethyl Ether	Not Recommended
Ethyl Sulfate	Excellent
Ethylene Bromide	Excellent
Ethylene Chloride	Good
Ethylene Chlorohydrin	Excellent
Ethylene Diamine	Good
Ethylene Dichloride	Excellent
Ethylene Glycol	Excellent
Ethylene Oxide	Not Recommended
Fatty Acids	Excellent
Ferric Chloride	Excellent
Ferric Nitrate	Excellent
Ferric Sulfate	Excellent
Ferrous Chloride	Excellent
Ferrous Sulfate	Good



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Fluoboric Acid	Good
Fluorine	Poor
Fluosilicic Acid	Good up to 22oC
Formaldehyde 100%	Not Recommended
Formaldehyde 40%	Excellent
Formic Acid	Poor
Freon 113	Good
Freon 12	Good
Freon 22	Not Recommended
Freon TF	Good
Freonr 11	Good
Fruit Juice	Excellent
Fuel Oils	Excellent
Furan Resin	Not Recommended
Furfural	Not Recommended
Gallic Acid	Excellent
Gasoline (high-aromatic)	Excellent
Gasoline, leaded, ref.	Excellent up to 22oC
Gasoline, unleaded	Excellent up to 22oC
Gelatin	Excellent
Glucose	Excellent
Glue, P.V.A.	Good
Glycerin	Excellent
Glycolic Acid	Excellent
Gold Monocyanide	Excellent
Grape Juice	Excellent
Grease	Excellent
Heptane	Excellent
Hexane	Excellent
Honey	Excellent
Hydraulic Oil (Petro)	Excellent
Hydraulic Oil (Synthetic)	Excellent
Hydrazine	Excellent
Hydrobromic Acid 100%	Excellent
Hydrobromic Acid 20%	Excellent
Hydrochloric Acid 100%	Excellent
Hydrochloric Acid 20%	Excellent
Hydrochloric Acid 37%	Excellent
Hydrochloric Acid, Dry Gas	No Data
Hydrocyanic Acid	Excellent



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Hydrocyanic Acid (Gas 10%)	Excellent
Hydrofluoric Acid 100%	Good
Hydrofluoric Acid 20%	Excellent
Hydrofluoric Acid 50%	Good
Hydrofluoric Acid 75%	Good
Hydrofluosilicic Acid 100%	Excellent
Hydrofluosilicic Acid 20%	Excellent
Hydrogen Gas	Excellent
Hydrogen Peroxide 10%	Excellent
Hydrogen Peroxide 100%	Excellent
Hydrogen Peroxide 30%	Excellent
Hydrogen Peroxide 50%	Excellent
Hydrogen Sulfide (aqua)	Not Recommended
Hydrogen Sulfide (dry)	Not Recommended
Hydroquinone	Good
Hydroxyacetic Acid 70%	Excellent
Ink	Excellent
Iodine	Excellent
Iodine (in alcohol)	No Data
Iodoform	No Data
Isooctane	Excellent up to 22oC
Isopropyl Acetate	Not Recommended
Isopropyl Ether	Not Recommended
Isotane	Excellent
Jet Fuel (JP3, JP4, JP5)	Excellent
Kerosene	Excellent
Ketones	Not Recommended
Lacquer Thinners	Not Recommended
Lacquers	Not Recommended
Lactic Acid	Excellent
Lard	Excellent
Latex	Excellent
Lead Acetate	Not Recommended
Lead Nitrate	Excellent up to 48oC
Lead Sulfamate	Excellent
Ligroin	Excellent
Lime	Excellent
Linoleic Acid	Good up to 22oC
Lithium Chloride	Excellent up to 22oC
Lithium Hydroxide	No Data



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Lubricants	Excellent
Lye: Ca(OH) ₂ Calcium Hydroxide	Good up to 22oC
Lye: KOH Potassium Hydroxide	Good
Lye: NaOH Sodium Hydroxide	Good up to 22oC
Magnesium Bisulfate	No Data
Magnesium Carbonate	Excellent
Magnesium Chloride	Excellent up to 48oC
Magnesium Hydroxide	Excellent
Magnesium Nitrate	Excellent
Magnesium Oxide	Poor
Magnesium Sulfate (Epsom Salts)	Excellent
Maleic Acid	Excellent
Maleic Anhydride	Excellent
Malic Acid	Excellent
Manganese Sulfate	Excellent up to 48oC
Mash	Excellent
Mayonnaise	Excellent
Melamine	Excellent
Mercuric Chloride (dilute)	Excellent
Mercuric Cyanide	Excellent up to 22oC
Mercurous Nitrate	Excellent up to 22oC
Mercury	Excellent
Methane	Excellent
Methanol (Methyl Alcohol)	Poor
Methyl Acetate	Not Recommended
Methyl Acetone	Not Recommended
Methyl Acrylate	Not Recommended
Methyl Alcohol 10%	Poor
Methyl Bromide	Excellent
Methyl Butyl Ketone	Not Recommended
Methyl Cellosolve	Not Recommended
Methyl Chloride	Excellent up to 22oC
Methyl Dichloride	Excellent up to 22oC
Methyl Ethyl Ketone	Not Recommended
Methyl Ethyl Ketone Peroxide	Not Recommended
Methyl Isobutyl Ketone	Not Recommended
Methyl Isopropyl Ketone	Not Recommended
Methyl Methacrylate	Not Recommended
Methylamine	Not Recommended
Methylene Chloride	Good



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Milk	Excellent
Mineral Spirits	Excellent
Molasses	Excellent
Monochloroacetic acid	Poor
Monoethanolamine	Not Recommended
Morpholine	No Data
Motor oil	No Data
Mustard	Not Recommended
Naphtha	Excellent
Naphthalene	Excellent
Natural Gas	Excellent
Nickel Chloride	Excellent
Nickel Nitrate	Excellent up to 48oC
Nickel Sulfate	Excellent
Nitrating Acid (< 15% HNO3)	No Data
Nitrating Acid (> 15% H2SO4)	No Data
Nitrating Acid (S1% Acid)	No Data
Nitrating Acid (S15% H2SO4)	No Data
Nitric Acid (20%)	Excellent
Nitric Acid (50%)	Excellent
Nitric Acid (5-10%)	Excellent
Nitric Acid (Concentrated)	Excellent
Nitrobenzene	Good
Nitrogen Fertilizer	No Data
Nitromethane	Not Recommended
Nitrous Acid	Good
Nitrous Oxide	Good
Oils: Aniline	Poor
Oils: Anise	No Data
Oils: Bay	Excellent
Oils: Bone	Excellent
Oils: Castor	Excellent
Oils: Cinnamon	Excellent
Oils: Citric	Excellent
Oils: Clove	Excellent
Oils: Coconut	Excellent
Oils: Cod Liver	Excellent
Oils: Corn	Good
Oils: Cottonseed	Excellent
Oils: Creosote	Excellent



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Oils: Diesel Fuel (20, 30, 40, 50)	Excellent
Oils: Fuel (1, 2, 3, 5A, 5B, 6)	Good
Oils: Ginger	Excellent
Oils: Hydraulic Oil (Petro)	Excellent
Oils: Hydraulic Oil (Synthetic)	Excellent
Oils: Lemon	Excellent
Oils: Linseed	Excellent
Oils: Mineral	Excellent
Oils: Olive	Excellent
Oils: Orange	Excellent
Oils: Palm	Excellent
Oils: Peanut	Excellent
Oils: Peppermint	Excellent
Oils: Pine	Excellent
Oils: Rapeseed	Excellent
Oils: Rosin	Excellent
Oils: Sesame Seed	Excellent
Oils: Silicone	Excellent
Oils: Soybean	Excellent
Oils: Sperm (whale)	Excellent
Oils: Tanning	Excellent
Oils: Transformer	Excellent
Oils: Turbine	Excellent
Oleic Acid	Good
Oleum 100%	Excellent
Oleum 25%	Excellent
Oxalic Acid (cold)	Excellent
Ozone	Excellent
Palmitic Acid	Excellent up to 22oC
Paraffin	Good
Pentane	Excellent
Perchloric Acid	Excellent
Perchloroethylene	Excellent
Petrolatum	Excellent
Petroleum	Excellent up to 48oC
Phenol (10%)	Excellent
Phenol (Carbolic Acid)	Excellent
Phosphoric Acid (>40%)	Excellent
Phosphoric Acid (crude)	Excellent
Phosphoric Acid (molten)	No Data



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Phosphoric Acid (S40%)	Excellent
Phosphoric Acid Anhydride	No Data
Phosphorus	No Data
Phosphorus Trichloride	Excellent up to 22oC
Photographic Developer	Excellent
Photographic Solutions	Good up to 22oC
Phthalic Acid	Excellent up to 22oC
Phthalic Anhydride	Excellent
Picric Acid	Excellent
Antimony Plating 130°F	Excellent
Arsenic Plating 110°F	Excellent
Brass Plating: High-Speed Brass Bath 110°F	Excellent
Brass Plating: Regular Brass Bath 100°F	Excellent
Bronze Plating: Cu-Cd Bronze Bath R.T.	Excellent
Bronze Plating: Cu-Sn Bronze Bath 160°F	Excellent
Bronze Plating: Cu-Zn Bronze Bath 100°F	Excellent
Cadmium Plating: Cyanide Bath 90°F	Excellent
Cadmium Plating: Fluoborate Bath 100°F	Excellent
Chromium Plating: Barrel Chrome Bath 95°F	Poor
Chromium Plating: Black Chrome Bath 115°F	Poor
Chromium Plating: Chromic-Sulfuric Bath 130°F	Poor
Chromium Plating: Fluoride Bath 130°F	Poor
Chromium Plating: Fluosilicate Bath 95°F	Poor
Copper Plating (Acid): Copper Fluoborate Bath 120°F	Excellent
Copper Plating (Acid): Copper Sulfate Bath R.T.	Excellent
Copper Plating (Cyanide): Copper Strike Bath 120°F	Excellent
Copper Plating (Cyanide): High-Speed Bath 180°F	Excellent
Copper Plating (Cyanide): Rochelle Salt Bath 150°F	Excellent
Copper Plating (Misc): Copper (Electroless)	Excellent
Copper Plating (Misc): Copper Pyrophosphate	Excellent
Gold Plating: Acid 75°F	Excellent
Gold Plating: Cyanide 150°F	Excellent
Gold Plating: Neutral 75°F	Excellent
Indium Sulfamate Plating R.T.	Excellent
Iron Plating: Ferrous Am Sulfate Bath 150°F	Excellent
Iron Plating: Ferrous Chloride Bath 190°F	Excellent
Iron Plating: Ferrous Sulfate Bath 150°F	Excellent



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Iron Plating: Fluoborate Bath 145°F	Excellent
Iron Plating: Sulfamate 140°F	Excellent
Iron Plating: Sulfate-Chloride Bath 160°F	Excellent
Lead Fluoborate Plating	Excellent
Nickel Plating: Electroless 200°F	Excellent
Nickel Plating: Fluoborate 100-170°F	Excellent
Nickel Plating: High-Chloride 130-160°F	Excellent
Nickel Plating: Sulfamate 100-140°F	Excellent
Nickel Plating: Watts Type 115-160°F	Excellent
Rhodium Plating 120°F	Excellent
Silver Plating 80-120°F	Excellent
Tin-Fluoborate Plating 100°F	Excellent
Tin-Lead Plating 100°F	Excellent
Zinc Plating: Acid Chloride 140°F	Excellent
Zinc Plating: Acid Fluoborate Bath R.T.	Excellent
Zinc Plating: Acid Sulfate Bath 150°F	Excellent
Zinc Plating: Alkaline Cyanide Bath R.T.	Excellent
Potash (Potassium Carbonate)	Excellent
Potassium Bicarbonate	Excellent
Potassium Bromide	Excellent
Potassium Chlorate	Excellent
Potassium Chloride	Excellent
Potassium Chromate	Excellent
Potassium Cyanide Solutions	Excellent
Potassium Dichromate	Excellent
Potassium Ferricyanide	Excellent
Potassium Ferrocyanide	Excellent
Potassium Hydroxide (Caustic Potash)	Good
Potassium Hypochlorite	No Data
Potassium Iodide	Excellent
Potassium Nitrate	Excellent
Potassium Oxalate	No Data
Potassium Permanganate	Excellent
Potassium Sulfate	Excellent up to 48oC
Potassium Sulfide	Excellent
Propane (liquefied)	Excellent
Propylene	Excellent up to 22oC
Propylene Glycol	Excellent
Pyridine	Not Recommended
Pyrogallic Acid	Excellent



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Resorcinal	Excellent up to 22oC
Rosins	Excellent
Rum	Excellent
Rust Inhibitors	Excellent
Salad Dressings	Excellent
Salicylic Acid	Excellent up to 22oC
Salt Brine (NaCl saturated)	Excellent up to 48oC
Sea Water	Excellent
Shellac (Bleached)	Excellent
Shellac (Orange)	Excellent
Silicone	Excellent
Silver Bromide	No Data
Silver Nitrate	Excellent
Soap Solutions	Excellent
Soda Ash (see Sodium Carbonate)	Excellent
Sodium Acetate	Not Recommended
Sodium Aluminate	Excellent
Sodium Benzoate	Excellent up to 22oC
Sodium Bicarbonate	Excellent
Sodium Bisulfate	Excellent
Sodium Bisulfite	Excellent
Sodium Borate (Borax)	Excellent
Sodium Bromide	Excellent up to 22oC
Sodium Carbonate	Excellent
Sodium Chlorate	Excellent
Sodium Chloride	Excellent
Sodium Chromate	Excellent
Sodium Cyanide	Excellent up to 48oC
Sodium Ferrocyanide	Excellent
Sodium Fluoride	Excellent
Sodium Hydrosulfite	Excellent
Sodium Hydroxide (20%)	Poor
Sodium Hydroxide (50%)	Not Recommended
Sodium Hydroxide (80%)	Not Recommended
Sodium Hypochlorite (<20%)	Excellent up to 22oC
Sodium Hypochlorite (100%)	Excellent up to 22oC
Sodium Hyposulfate	No Data
Sodium Metaphosphate	Excellent
Sodium Metasilicate	Excellent
Sodium Nitrate	Excellent



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Sodium Perborate	Excellent
Sodium Peroxide	Excellent
Sodium Polyphosphate	Excellent
Sodium Silicate	Excellent
Sodium Sulfate	Excellent
Sodium Sulfide	Excellent up to 48oC
Sodium Sulfite	Excellent up to 48oC
Sodium Tetraborate	Excellent
Sodium Thiosulfate (hypo)	Excellent
Sorghum	Excellent
Soy Sauce	Excellent
Stannic Chloride	Excellent
Stannic Fluoborate	Excellent
Stannous Chloride	Excellent
Starch	Excellent
Stearic Acid	Excellent up to 22oC
Stoddard Solvent	Excellent
Styrene	Good
Sugar (Liquids)	Excellent
Sulfate (Liquors)	Excellent up to 22oC
Sulfur Chloride	Excellent
Sulfur Dioxide	Excellent
Sulfur Dioxide (dry)	Excellent
Sulfur Hexafluoride	No Data
Sulfur Trioxide	Excellent
Sulfur Trioxide (dry)	Excellent
Sulfuric Acid (<10%)	Excellent
Sulfuric Acid (10-75%)	Excellent up to 48oC
Sulfuric Acid (75-100%)	Excellent up to 22oC
Sulfuric Acid (cold concentrated)	Good
Sulfuric Acid (hot concentrated)	Excellent up to 48oC
Sulfurous Acid	Excellent
Sulfuryl Chloride	No Data
Tallow	Excellent
Tannic Acid	Excellent
Tanning Liquors	Excellent
Tartaric Acid	Excellent
Tetrachloroethane	Excellent
Tetrachloroethylene	Excellent
Tetrahydrofuran	Not Recommended



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Tin Salts	Excellent
Toluene (Toluol)	Poor
Tomato Juice	Excellent
Trichloroacetic Acid	Poor
Trichloroethane	Excellent
Trichloroethylene	Excellent
Trichloropropane	Excellent
Tricresylphosphate	Excellent up to 48oC
Triethylamine	Not Recommended
Trisodium Phosphate	Excellent
Turpentine	Excellent
Urea	Excellent
Uric Acid	No Data
Urine	Excellent up to 22oC
Varnish	Excellent
Vegetable Juice	Excellent
Vinegar	Excellent
Vinyl Acetate	Excellent up to 22oC
Vinyl Chloride	Excellent up to 22oC
Water, Acid, Mine	Excellent
Water, Deionized	Excellent up to 22oC
Water, Distilled	Excellent
Water, Fresh	Excellent
Water, Salt	Excellent
Weed Killers	Excellent
Whey	Excellent
Whiskey & Wines	Excellent
White Liquor (Pulp Mill)	Excellent
White Water (Paper Mill)	Excellent
Xylene	Good
Zinc Chloride	Excellent
Zinc Hydrosulfite	No Data
Zinc Sulfate	Excellent

IMPORTANT NOTES

This information has been supplied to Plastic Pipe Shop Ltd by its suppliers and other reputable sources. The information should only be used as a guide to choosing the correct material for your application. The ratings for each chemical are generally based on a 48 hour exposure period. There is no data for effects beyond this timescale. It is recommended that before any ordering and



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installations are carried out, that the materials are tested in the specific conditions of the application in which they are to be used.

Plastic Pipe Shop Ltd does not guarantee (neither express nor implied) that this information is accurate or complete. Further, Plastic Pipe Shop Ltd does not, by way of this information make any recommendation that any material is suitable for any purpose.