



Chemical Compatibility for ABS Pipe and fittings

Note that the effect of any chemical on ABS pipe systems may be dependent on factors such as temperature, pressure, concentrations, abrasiveness etc.

Acetaldehyde	Not Recommended
Acetamide	No Data
Acetate Solvent	No Data
Acetic Acid	Not Recommended
Acetic Acid 20%	Poor
Acetic Acid 80%	Not Recommended
Acetic Acid, Glacial	Not Recommended
Acetic Anhydride	Poor to 22oC (not recommended higher)
Acetone	Not Recommended
Acetyl Bromide	No Data
Acetyl Chloride (dry)	Not Recommended
Acetylene	No Data
Acrylonitrile	Not Recommended
Adipic Acid	No Data
Alcohols: Amyl	Excellent up to 22oC
Alcohols: Benzyl	Not Recommended
Alcohols: Butyl	Excellent up to 22oC
Alcohols: Diacetone	No Data
Alcohols: Ethyl	Good up to 22oC
Alcohols: Hexyl	No Data
Alcohols: Isobutyl	Good
Alcohols: Isopropyl	No Data
Alcohols: Methyl	Not Recommended
Alcohols: Octyl	Excellent up to 22oC
Alcohols: Propyl	Good up to 22oC
Aluminum Chloride	Excellent
Aluminum Chloride 20%	No Data
Aluminum Fluoride	Excellent
Aluminum Hydroxide	Good
Aluminum Nitrate	No Data
Aluminum Potassium Sulfate 10%	No Data
Aluminum Potassium Sulfate 100%	No Data
Aluminum Sulfate	Excellent up to 48oC
Alums	No Data



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Amines	No Data
Ammonia 10%	No Data
Ammonia Nitrate	No Data
Ammonia, anhydrous	Not Recommended
Ammonia, liquid	No Data
Ammonium Acetate	No Data
Ammonium Bifluoride	Excellent up to 48oC
Ammonium Carbonate	Excellent up to 48oC
Ammonium Caseinate	No Data
Ammonium Chloride	Excellent up to 48oC
Ammonium Hydroxide	Good
Ammonium Nitrate	No Data
Ammonium Oxalate	No Data
Ammonium Persulfate	Excellent up to 48oC
Ammonium Phosphate, Dibasic	Excellent up to 48oC
Ammonium Phosphate, Monobasic	No Data
Ammonium Phosphate, Tribasic	No Data
Ammonium Sulfate	Excellent up to 48oC
Ammonium Sulfite	No Data
Ammonium Thiosulfate	No Data
Amyl Acetate	Not Recommended
Amyl Alcohol	Excellent up to 22oC
Amyl Chloride	Not Recommended
Aniline	Not Recommended
Aniline Hydrochloride	Not Recommended
Antifreeze	Good
Antimony Trichloride	Excellent up to 48oC
Aqua Regia (80% HCl, 20% HNO ₃)	Not Recommended
Arochlor 1248	No Data
Aromatic Hydrocarbons	No Data
Arsenic Acid	Excellent up to 48oC
Arsenic Salts	No Data
Asphalt	No Data
Barium Carbonate	Excellent up to 48oC
Barium Chloride	Excellent up to 48oC
Barium Cyanide	No Data
Barium Hydroxide	Excellent up to 48oC
Barium Nitrate	No Data
Barium Sulfate	Excellent up to 48oC
Barium Sulfide	Excellent up to 48oC



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Beer	Excellent up to 48oC
Beet Sugar Liquids	Good
Benzaldehyde	Good
Benzene	Not Recommended
Benzene Sulfonic Acid	No Data
Benzoic Acid	No Data
Benzol	Not Recommended
Benzonitrile	No Data
Benzyl Chloride	Not Recommended
Bleaching Liquors	No Data
Borax (Sodium Borate)	No Data
Boric Acid	No Data
Brewery Slop	No Data
Bromine	Not Recommended
Butadiene	No Data
Butane	Good
Butanol (Butyl Alcohol)	No Data
Butter	Good
Buttermilk	Good
Butyl Amine	No Data
Butyl Ether	No Data
Butyl Phthalate	No Data
Butylacetate	No Data
Butylene	No Data
Butyric Acid	Not Recommended
Calcium Bisulfate	No Data
Calcium Bisulfide	No Data
Calcium Bisulfite	No Data
Calcium Carbonate	No Data
Calcium Chlorate	No Data
Calcium Chloride	Good
Calcium Hydroxide	No Data
Calcium Hypochlorite	No Data
Calcium Nitrate	Excellent
Calcium Oxide	Not Recommended
Calcium Sulfate	Poor
Calgon	No Data
Cane Juice	No Data
Carbolic Acid (Phenol)	Not Recommended
Carbon Bisulfide	No Data



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Carbon Dioxide (dry)	Good
Carbon Dioxide (wet)	Good
Carbon Disulfide	No Data
Carbon Monoxide	No Data
Carbon Tetrachloride	Not Recommended
Carbon Tetrachloride (dry)	Not Recommended
Carbon Tetrachloride (wet)	Not Recommended
Carbonated Water	No Data
Carbonic Acid	No Data
Catsup	Good
Chloric Acid	No Data
Chlorinated Glue	No Data
Chlorine (dry)	No Data
Chlorine Water	No Data
Chlorine, Anhydrous Liquid	No Data
Chloroacetic Acid	No Data
Chlorobenzene (Mono)	Not Recommended
Chlorobromomethane	No Data
Chloroform	Not Recommended
Chlorosulfonic Acid	No Data
Chocolate Syrup	No Data
Chromic Acid 10%	Good
Chromic Acid 30%	Good
Chromic Acid 5%	Good
Chromic Acid 50%	Not Recommended
Chromium Salts	No Data
Cider	No Data
Citric Acid	Not Recommended
Citric Oils	No Data
Cloroxr (Bleach)	Good
Coffee	No Data
Copper Chloride	Excellent
Copper Cyanide	No Data
Copper Fluoborate	No Data
Copper Nitrate	No Data
Copper Sulfate >5%	No Data
Copper Sulfate 5%	No Data
Cream	No Data
Cresols	Not Recommended
Cresylic Acid	No Data



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Cupric Acid	No Data
Cyanic Acid	No Data
Cyclohexane	No Data
Cyclohexanone	Not Recommended
Detergents	Good
Diacetone Alcohol	No Data
Dichlorobenzene	Not Recommended
Dichloroethane	Not Recommended
Diesel Fuel	No Data
Diethyl Ether	Not Recommended
Diethylamine	Not Recommended
Diethylene Glycol	Good
Dimethyl Aniline	Not Recommended
Dimethyl Formamide	Not Recommended
Diphenyl	No Data
Diphenyl Oxide	No Data
Dyes	No Data
Epsom Salts (Magnesium Sulfate)	Good up to 48oC
Ethane	No Data
Ethanol	Good up to 22oC
Ethanolamine	No Data
Ether	Not Recommended
Ethyl Acetate	Not Recommended
Ethyl Benzoate	Not Recommended
Ethyl Chloride	Not Recommended
Ethyl Ether	Not Recommended
Ethyl Sulfate	No Data
Ethylene Bromide	Not Recommended
Ethylene Chloride	Not Recommended
Ethylene Chlorohydrin	Not Recommended
Ethylene Diamine	Not Recommended
Ethylene Dichloride	Not Recommended
Ethylene Glycol	Excellent
Ethylene Oxide	Not Recommended
Fatty Acids	Excellent
Ferric Chloride	Excellent
Ferric Nitrate	Excellent up to 48oC
Ferric Sulfate	Excellent up to 48oC
Ferrous Chloride	Excellent up to 48oC
Ferrous Sulfate	Excellent up to 22oC



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Fluoboric Acid	Excellent up to 48oC
Fluorine	Excellent up to 22oC
Fluosilicic Acid	Excellent up to 48oC
Formaldehyde 100%	Good
Formaldehyde 40%	Excellent up to 48oC
Formic Acid	Not Recommended
Freon 113	No Data
Freon 12	Excellent up to 22oC
Freon 22	No Data
Freon TF	No Data
Freonr 11	Not Recommended
Fruit Juice	Good
Fuel Oils	Not Recommended
Furan Resin	No Data
Furfural	Not Recommended
Gallic Acid	No Data
Gasoline (high-aromatic)	Not Recommended
Gasoline, leaded, ref.	Not Recommended
Gasoline, unleaded	Not Recommended
Gelatin	No Data
Glucose	Good
Glue, P.V.A.	No Data
Glycerin	Poor
Glycolic Acid	Good
Gold Monocyanide	No Data
Grape Juice	Good
Grease	No Data
Heptane	Not Recommended
Hexane	Not Recommended
Honey	No Data
Hydraulic Oil (Petro)	No Data
Hydraulic Oil (Synthetic)	No Data
Hydrazine	No Data
Hydrobromic Acid 100%	Good
Hydrobromic Acid 20%	No Data
Hydrochloric Acid 100%	Excellent
Hydrochloric Acid 20%	Excellent
Hydrochloric Acid 37%	Excellent
Hydrochloric Acid, Dry Gas	No Data
Hydrocyanic Acid	Good



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Hydrocyanic Acid (Gas 10%)	No Data
Hydrofluoric Acid 100%	Not Recommended
Hydrofluoric Acid 20%	Poor
Hydrofluoric Acid 50%	Poor
Hydrofluoric Acid 75%	Poor
Hydrofluosilicic Acid 100%	No Data
Hydrofluosilicic Acid 20%	No Data
Hydrogen Gas	No Data
Hydrogen Peroxide 10%	Excellent
Hydrogen Peroxide 100%	Excellent
Hydrogen Peroxide 30%	No Data
Hydrogen Peroxide 50%	No Data
Hydrogen Sulfide (aqua)	Good
Hydrogen Sulfide (dry)	No Data
Hydroquinone	Not Recommended
Hydroxyacetic Acid 70%	No Data
Ink	Excellent
Iodine	Not Recommended
Iodine (in alcohol)	No Data
Iodoform	No Data
Isooctane	No Data
Isopropyl Acetate	No Data
Isopropyl Ether	No Data
Isotane	No Data
Jet Fuel (JP3, JP4, JP5)	No Data
Kerosene	Not Recommended
Ketones	Excellent
Lacquer Thinners	Excellent
Lacquers	Excellent
Lactic Acid	Not Recommended
Lard	No Data
Latex	Good
Lead Acetate	Good
Lead Nitrate	Good
Lead Sulfamate	No Data
Ligroin	No Data
Lime	No Data
Linoleic Acid	Excellent
Lithium Chloride	No Data
Lithium Hydroxide	No Data



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Lubricants	No Data
Lye: Ca(OH) ₂ Calcium Hydroxide	No Data
Lye: KOH Potassium Hydroxide	Excellent
Lye: NaOH Sodium Hydroxide	Poor
Magnesium Bisulfate	No Data
Magnesium Carbonate	Good
Magnesium Chloride	Good
Magnesium Hydroxide	Good
Magnesium Nitrate	Good
Magnesium Oxide	No Data
Magnesium Sulfate (Epsom Salts)	Good up to 48oC
Maleic Acid	No Data
Maleic Anhydride	No Data
Malic Acid	No Data
Manganese Sulfate	Good up to 48oC
Mash	No Data
Mayonnaise	No Data
Melamine	No Data
Mercuric Chloride (dilute)	Good
Mercuric Cyanide	Good
Mercurous Nitrate	Poor to 48oC (not recommended higher)
Mercury	Good
Methane	No Data
Methanol (Methyl Alcohol)	Not Recommended
Methyl Acetate	Not Recommended
Methyl Acetone	No Data
Methyl Acrylate	No Data
Methyl Alcohol 10%	Not Recommended
Methyl Bromide	Not Recommended
Methyl Butyl Ketone	No Data
Methyl Cellosolve	No Data
Methyl Chloride	Not Recommended
Methyl Dichloride	No Data
Methyl Ethyl Ketone	Not Recommended
Methyl Ethyl Ketone Peroxide	No Data
Methyl Isobutyl Ketone	Not Recommended
Methyl Isopropyl Ketone	No Data
Methyl Methacrylate	No Data
Methylamine	Not Recommended
Methylene Chloride	Not Recommended



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Milk	Good
Mineral Spirits	Not Recommended
Molasses	Good
Monochloroacetic acid	No Data
Monoethanolamine	No Data
Morpholine	Poor
Motor oil	Poor
Mustard	Good
Naphtha	Not Recommended
Naphthalene	Not Recommended
Natural Gas	Good
Nickel Chloride	Excellent
Nickel Nitrate	Excellent
Nickel Sulfate	Good
Nitrating Acid (< 15% HNO ₃)	No Data
Nitrating Acid (> 15% H ₂ SO ₄)	No Data
Nitrating Acid (S1% Acid)	No Data
Nitrating Acid (S15% H ₂ SO ₄)	No Data
Nitric Acid (20%)	Good
Nitric Acid (50%)	Poor
Nitric Acid (5-10%)	Good
Nitric Acid (Concentrated)	Not Recommended
Nitrobenzene	Not Recommended
Nitrogen Fertilizer	No Data
Nitromethane	Not Recommended
Nitrous Acid	Not Recommended
Nitrous Oxide	No Data
Oils: Aniline	Not Recommended
Oils: Anise	No Data
Oils: Bay	No Data
Oils: Bone	No Data
Oils: Castor	Excellent
Oils: Cinnamon	No Data
Oils: Citric	Not Recommended
Oils: Clove	No Data
Oils: Coconut	Excellent
Oils: Cod Liver	Excellent
Oils: Corn	Good
Oils: Cottonseed	Excellent
Oils: Creosote	No Data



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Oils: Diesel Fuel (20, 30, 40, 50)	No Data
Oils: Fuel (1, 2, 3, 5A, 5B, 6)	Not Recommended
Oils: Ginger	No Data
Oils: Hydraulic Oil (Petro)	No Data
Oils: Hydraulic Oil (Synthetic)	No Data
Oils: Lemon	Poor
Oils: Linseed	No Data
Oils: Mineral	Excellent
Oils: Olive	Excellent
Oils: Orange	No Data
Oils: Palm	Excellent
Oils: Peanut	No Data
Oils: Peppermint	Not Recommended
Oils: Pine	Not Recommended
Oils: Rapeseed	No Data
Oils: Rosin	No Data
Oils: Sesame Seed	Excellent
Oils: Silicone	Excellent
Oils: Soybean	Excellent
Oils: Sperm (whale)	Excellent
Oils: Tanning	No Data
Oils: Transformer	No Data
Oils: Turbine	No Data
Oleic Acid	Not Recommended
Oleum 100%	Not Recommended
Oleum 25%	No Data
Oxalic Acid (cold)	Excellent
Ozone	Good
Palmitic Acid	Excellent
Paraffin	Excellent
Pentane	No Data
Perchloric Acid	No Data
Perchloroethylene	Not Recommended
Petrolatum	No Data
Petroleum	Good
Phenol (10%)	Not Recommended
Phenol (Carbolic Acid)	Not Recommended
Phosphoric Acid (>40%)	Poor
Phosphoric Acid (crude)	Poor
Phosphoric Acid (molten)	Not Recommended



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Phosphoric Acid (S40%)	Good
Phosphoric Acid Anhydride	No Data
Phosphorus	No Data
Phosphorus Trichloride	Not Recommended
Photographic Developer	Good
Photographic Solutions	No Data
Phthalic Acid	Good
Phthalic Anhydride	Good
Picric Acid	Excellent
Antimony Plating 130°F	No Data
Arsenic Plating 110°F	No Data
Brass Plating: High-Speed Brass Bath 110°F	No Data
Brass Plating: Regular Brass Bath 100°F	No Data
Bronze Plating: Cu-Cd Bronze Bath R.T.	No Data
Bronze Plating: Cu-Sn Bronze Bath 160°F	No Data
Bronze Plating: Cu-Zn Bronze Bath 100°F	No Data
Cadmium Plating: Cyanide Bath 90°F	No Data
Cadmium Plating: Fluoborate Bath 100°F	No Data
Chromium Plating: Barrel Chrome Bath 95°F	No Data
Chromium Plating: Black Chrome Bath 115°F	No Data
Chromium Plating: Chromic-Sulfuric Bath 130°F	No Data
Chromium Plating: Fluoride Bath 130°F	No Data
Chromium Plating: Fluosilicate Bath 95°F	No Data
Copper Plating (Acid): Copper Fluoborate Bath 120°F	No Data
Copper Plating (Acid): Copper Sulfate Bath R.T.	No Data
Copper Plating (Cyanide): Copper Strike Bath 120°F	No Data
Copper Plating (Cyanide): High-Speed Bath 180°F	No Data
Copper Plating (Cyanide): Rochelle Salt Bath 150°F	No Data
Copper Plating (Misc): Copper (Electroless)	No Data
Copper Plating (Misc): Copper Pyrophosphate	No Data
Gold Plating: Acid 75°F	No Data
Gold Plating: Cyanide 150°F	No Data
Gold Plating: Neutral 75°F	No Data
Indium Sulfamate Plating R.T.	No Data
Iron Plating: Ferrous Am Sulfate Bath 150°F	No Data
Iron Plating: Ferrous Chloride Bath 190°F	No Data
Iron Plating: Ferrous Sulfate Bath 150°F	No Data
Iron Plating: Fluoborate Bath 145°F	No Data
Iron Plating: Sulfamate 140°F	No Data
Iron Plating: Sulfate-Chloride Bath 160°F	No Data



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Lead Fluoborate Plating	No Data
Nickel Plating: Electroless 200°F	No Data
Nickel Plating: Fluoborate 100-170°F	No Data
Nickel Plating: High-Chloride 130-160°F	No Data
Nickel Plating: Sulfamate 100-140°F	No Data
Nickel Plating: Watts Type 115-160°F	No Data
Rhodium Plating 120°F	No Data
Silver Plating 80-120°F	No Data
Tin-Fluoborate Plating 100°F	No Data
Tin-Lead Plating 100°F	No Data
Zinc Plating: Acid Chloride 140°F	No Data
Zinc Plating: Acid Fluoborate Bath R.T.	No Data
Zinc Plating: Acid Sulfate Bath 150°F	No Data
Zinc Plating: Alkaline Cyanide Bath R.T.	No Data
Potash (Potassium Carbonate)	Excellent
Potassium Bicarbonate	Excellent
Potassium Bromide	Excellent up to 220C
Potassium Chlorate	Excellent
Potassium Chloride	Excellent
Potassium Chromate	No Data
Potassium Cyanide Solutions	Excellent
Potassium Dichromate	Good up to 220C
Potassium Ferricyanide	Good
Potassium Ferrocyanide	No Data
Potassium Hydroxide (Caustic Potash)	Excellent
Potassium Hypochlorite	No Data
Potassium Iodide	Good
Potassium Nitrate	Good
Potassium Oxalate	No Data
Potassium Permanganate	Good up to 220C
Potassium Sulfate	Good
Potassium Sulfide	Good
Propane (liquefied)	No Data
Propylene	Good
Propylene Glycol	Good
Pyridine	No Data
Pyrogallic Acid	No Data
Resorcinal	Excellent
Rosins	No Data
Rum	No Data



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Rust Inhibitors	No Data
Salad Dressings	No Data
Salicylic Acid	Excellent
Salt Brine (NaCl saturated)	No Data
Sea Water	No Data
Shellac (Bleached)	No Data
Shellac (Orange)	No Data
Silicone	Not Recommended
Silver Bromide	No Data
Silver Nitrate	Good
Soap Solutions	Excellent
Soda Ash (see Sodium Carbonate)	Good
Sodium Acetate	Good
Sodium Aluminate	No Data
Sodium Benzoate	Excellent
Sodium Bicarbonate	Excellent
Sodium Bisulfate	Excellent
Sodium Bisulfite	Excellent
Sodium Borate (Borax)	Excellent
Sodium Bromide	Good
Sodium Carbonate	Good
Sodium Chlorate	Excellent
Sodium Chloride	Excellent
Sodium Chromate	No Data
Sodium Cyanide	Excellent
Sodium Ferrocyanide	No Data
Sodium Fluoride	Excellent
Sodium Hydrosulfite	No Data
Sodium Hydroxide (20%)	Good
Sodium Hydroxide (50%)	Excellent
Sodium Hydroxide (80%)	Excellent
Sodium Hypochlorite (<20%)	Good
Sodium Hypochlorite (100%)	No Data
Sodium Hyposulfate	No Data
Sodium Metaphosphate	No Data
Sodium Metasilicate	No Data
Sodium Nitrate	No Data
Sodium Perborate	No Data
Sodium Peroxide	No Data
Sodium Polyphosphate	No Data



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Sodium Silicate	No Data
Sodium Sulfate	No Data
Sodium Sulfide	No Data
Sodium Sulfite	No Data
Sodium Tetraborate	No Data
Sodium Thiosulfate (hypo)	No Data
Sorghum	No Data
Soy Sauce	No Data
Stannic Chloride	No Data
Stannic Fluoborate	No Data
Stannous Chloride	No Data
Starch	No Data
Stearic Acid	No Data
Stoddard Solvent	Good
Styrene	No Data
Sugar (Liquids)	Good
Sulfate (Liquors)	No Data
Sulfur Chloride	No Data
Sulfur Dioxide	Not Recommended
Sulfur Dioxide (dry)	No Data
Sulfur Hexafluoride	No Data
Sulfur Trioxide	No Data
Sulfur Trioxide (dry)	No Data
Sulfuric Acid (<10%)	Good
Sulfuric Acid (10-75%)	Good
Sulfuric Acid (75-100%)	No Data
Sulfuric Acid (cold concentrated)	No Data
Sulfuric Acid (hot concentrated)	No Data
Sulfurous Acid	No Data
Sulfuryl Chloride	No Data
Tallow	No Data
Tannic Acid	No Data
Tanning Liquors	No Data
Tartaric Acid	No Data
Tetrachloroethane	No Data
Tetrachloroethylene	No Data
Tetrahydrofuran	No Data
Tin Salts	No Data
Toluene (Toluol)	Not Recommended
Tomato Juice	Good



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Trichloroacetic Acid	No Data
Trichloroethane	No Data
Trichloroethylene	Not Recommended
Trichloropropane	Not Recommended
Tricresylphosphate	Good
Triethylamine	No Data
Trisodium Phosphate	Good up to 22oC
Turpentine	Not Recommended
Urea	Good
Uric Acid	No Data
Urine	No Data
Varnish	No Data
Vegetable Juice	Good
Vinegar	Excellent
Vinyl Acetate	No Data
Vinyl Chloride	Not Recommended
Water, Acid, Mine	Good
Water, Deionized	No Data
Water, Distilled	Good
Water, Fresh	Excellent
Water, Salt	No Data
Weed Killers	No Data
Whey	No Data
Whiskey & Wines	Poor
White Liquor (Pulp Mill)	No Data
White Water (Paper Mill)	No Data
Xylene	Not Recommended
Zinc Chloride	Excellent
Zinc Hydrosulfite	Excellent
Zinc Sulfate	Excellent

IMPORTANT NOTES

This information has been supplied to Plastic Pipe Shop Ltd by its suppliers and other reputable sources. The information should only be used as a guide to choosing the correct material for your application. The ratings for each chemical are generally based on a 48 hour exposure period. There is no data for effects beyond this timescale. It is recommended that before any ordering and installations are carried out, that the materials are tested in the specific conditions of the application in which they are to be used.



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